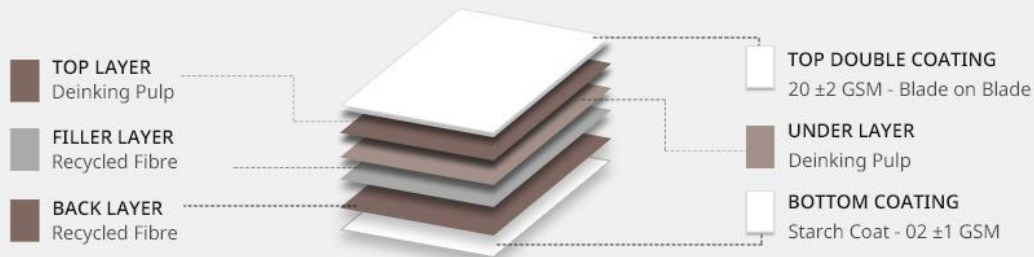


PRODUCT SPECIFICATION

		Grade Availability by GSM														Units	Method	Tolerance	
GSM		230	250	260	270	285	300	320	330	340	350	360	370	400	420	450	g/m²	T 110 om-98	±3%
Caliper		288	330	343	356	376	396	432	446	459	473	497	511	552	580	621	micron	T 411 om-97	±5%
Bulk		1.25	1.32	1.32	1.32	1.32	1.32	1.35	1.35	1.35	1.35	1.38	1.38	1.38	1.38	1.38	cc/gm	-	±5%
Moisture		6.5	6.5	6.5	6.5	6.5	7	7	7	7	7	7	7	7.5	7.5	8	%	T 412 om-94	±1%
Stiffness (Taber)	MD	61	80	88	97	113	130	160	172	190	198	210	226	300	315	400	gm.cm	T 489 om-99	±15%
	CD	28	36	40	42	50	60	74	80	89	93	102	106	115	122	155			
	GM	41	54	59	64	75	88	109	117	130	136	146	155	186	196	249			
Roughness PPS		2.3 max														microns	T 555 om-99	-	
Gloss at 75°		50														%	T 480 om-99	±5	
Internal Bond		>200														Kpa	T 541 om-99	-	
IGT Dry Pick		>1.0														m/sec	ISO 3782	-	
Cobb	TOP	50 max														g/m²	T 441 om-98	-	
	BOTTOM	100 max																	
K&N Test		15														%	-	±3	

BOARD STRUCTURE



DECKLE

MACHINE 1

Min. : 284 cm Max.: 290 cm

MACHINE 2

Min. : 204 cm Max.: 212 cm

APPLICATIONS

- ✓ High Speed Printing Job
- ✓ Packaging board
- ✓ Recommended for multi-colour printing on :
 - a) Letter Press
 - b) Offset
 - c) Roto gravure

PACKING INFORMATION

REELS

Width: 400 - 2900 mm

Core Inner Dia: 76 mm/3" & 150 mm/6"

SHEETS

Min. Size: 300 x 560 mm

Max. Size: 2400 x 1650 mm

PALLETS

Min. Height: 1100 mm

Max. Height: 1300 mm

For more information, please contact your Khanna Paper Mills representative or visit our website at www.khannapaper.com

This information is subject to modification without notification.



Khanna Paper Mills Limited

